

Date: Tuesday, 4/17/2007 3:56:23 PM  
User: Kim Johnston

## Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: QUICK RELEASE FASTENER		
Job Number	: 31924					
Estimate Number	: 10131					
P.O. Number	: N/A		Part Number	: D2372		
This Issue	: 4/17/2007	S.O. No. : N/A	Drawing Number	: D2372 REV A		
Prsht Rev.	: NC		Project Number	: N/A		
First Issue	: N/A		Drawing Revision	: A		
Previous Run	: 29147		Material	: N/A		
Written By			Due Date	: 5/10/2007 Qty: 20 Um: Each		
Checked & Approved By						
Comment	: Est: C 03.06.06 Reformat; Updated Step 2 KJ/RF					

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	PG	PURCHASING
Comment: PURCHASING Issue P/O: <u>3584</u> <u>Cd 7/04/19</u> <u>(20)</u> Possible Supplier: Kundstadt, Norco, P/N: 25-5129-01 Alloy Cam Type, Seat Quick Release Black		
2.0	D2372	Quick Release
Comment: Qty.: 0.0000 Each(s)/Unit Total : 0.0000 Each(s) QUICK RELEASE		
3.0	PACKAGING 1	PACKAGING RESOURCE #1
Comment: PACKAGING RESOURCE #1 Receive and Inspect for transit damage		
4.0	QC6	DIMENSIONAL CHECK
		 <u>Pc 7/4/26</u> <u>(20)</u>
Comment: DIMENSIONAL CHECK Inspect dimensions as per Dwg D2372		
5.0	PACKAGING 1	PACKAGING RESOURCE #1
		 <u>KD 7/04/30</u> <u>(20)</u>
Comment: PACKAGING RESOURCE #1 Identify and Stock Location: _____		

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes  No  DQA:  Date: 07/05/02  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action      Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Drawing Name: QUICK RELEASE FASTENER

Job Number: 31924

Part Number: D2372

Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 QC21

FINAL INSPECTION/W/O RELEASE



(22)

Comment: FINAL INSPECTION/W/O RELEASE

4/17/02

Job Completion



U 070502

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

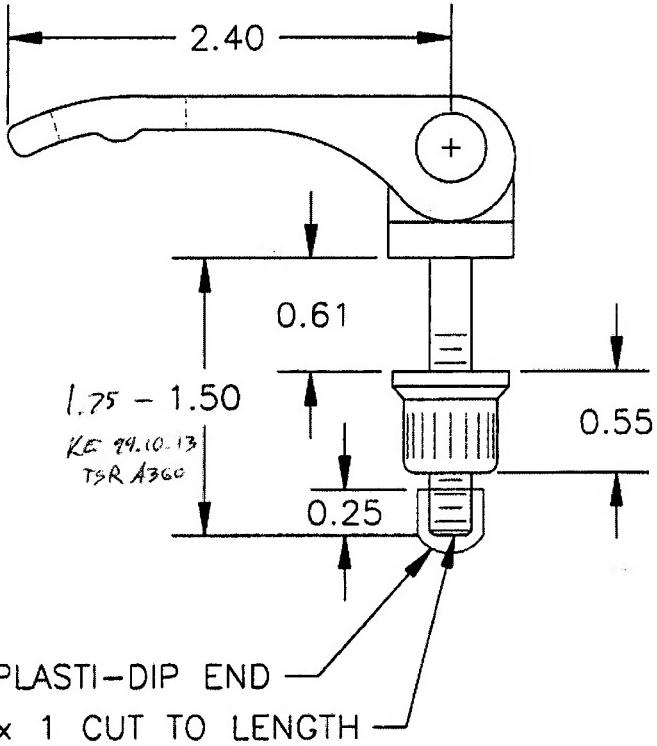
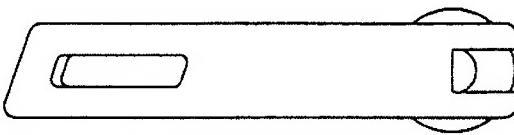
Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action      Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

**DART**

DESIGN B WILLIAMS	DRAWN BY B WILLIAMS	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA
CHECKED <i>BWS</i>	APPROVED <i>S</i>	DRAWING NO. D2372
DATE 95:02:24		REV. A SHEET 1 OF 1 SCALE QUICK RELEASE

**RELEASED**  
*96 06 10 AM*

ALLOY CAM TYPE  
SEAT QUICK RELEASE BLACK  
NORCO PART NUMBER: 25-5129-01

SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. *31924*



\*\*\* SALES RECEIPT \*\*\*

SOLD TO	:	LINDA LACELLE DART AEROSPACE	DATE	: Apr-25-2007
ADDRESS	:	1270 ABERDEEN STREET	INVOICE #	: KA168730
CITY	:	HAWKSBURY, ON	HOME PHONE	: (613) 632-9577
POSTAL CODE	:	K6A 1K7	WORK PHONE	: (613) -
Stock #	DESCRIPTION	QTY	PRICE	EXT. PRICE

PO NUMBER	21 BICYCLES	20	4.20	84.00
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PO#000003584

*Nonyo*

KUNSTADT SPORTS  
462 HAZELDEAN RD KANATA

ID: A1065256  
STORE: 4065256 SLIP #: 7425  
EMPL #: 000209

SALE \$89.04

SIGNATURE X  
VISA \*\*\*\*\*0448 M  
SEQ 232001001013 AUTH 073358 ISO -001  
APPROVED  
DATE Apr 25 2007 TIME 12:38 pm

TOTAL UNITS: 20

VISA	:	SUBTOTAL : 84.00
GST	:	5.04
PST	:	Exempt
TEL	:	TOTAL : 89.04

SERVED BY : NICK 12:45 pm

START BIKE SEASON EARLY, SUPPORT GLOBAL WARMING!

SM-136 VRR KUNSTADT SPORTS

462 HAZELDEAN ROAD  
KANATA, ONT. K2L 1V3  
TEL # (613) 831-2059  
GST#: 13509325

\*\*\*\*\*  
\* IN-STORE CREDIT/EXCHANGE \*  
\* WITHIN 20 DAYS WITH RECEIPT \*  
\* FINAL SALE ON DISCOUNTED ITEMS \*  
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